Date:

Thursday, 10/05/2007 3:09:24 PM

User:

Linda Lacelle

Process Sheet

Customer Job Number

Prsht Rev.

First Issue

Written By

Comment

Previous Run

: CC-DAR01 Dart Aerospace Ltd.

: 32315

Estimate Number

: 10804

P.O. Number This Issue

: MM : 10/05/2007

S.O. No. : HA

: 32312

: MACHINED PARTS

Part Number **Drawing Number**

Drawing Name

: D2659 - D2659 BLUE

Project Number Drawing Revision : MM

: 14/05/2007

: D2659

Material Due Date

Qty:

8 Um:

Each

Additional Product

Checked & Approved By

Job Number:



Seq. #:

Machine Or Operation:

Description:

PACKAGING 1 1.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK D2659 B<u>29780</u>

2.0

D2659

Lug Assembly



Comment: Qty.:

1.0000 Each(s)/Unit Total:

8.0000 Each(s)



3.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

4.0

QC5

SAND LIGHTLY - 320GRIT



Comment: INSPECT WORK TO CURRENT STEP

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

-SPRAY PAINT DELFLEET BLUE -CLEAR DELFLEET

81 07-09-17

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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W/O:			WORK ORDER C	HANGES				
DATE	STEP	PROCEDI	RE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								
Part No	o:	PAR #: F	ault Category:	NCR: Yes	No DQ	A: [7	Date: _(1405/18

			•			Valua 1
					QA: N/C Closed:	Date:
CR:	WORK	ORDE	RN	NON-CONFORMAN	NCE (NCR)	

NCR: WORK					ORDER NON-CONFORMANCE (NCR)						
		Description of NC			Corrective Action Section B	Verification	A	A			
	E STEP		ial Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
						-					
											
			1	i							

NOTE: Date & initial all entries

Date:

Thursday, 10/05/2007 3:09:25 PM

User:

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2659

Job Number: 32315

Part Number: D2659

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STOCK USING NEW B/N

Comment: FINAL INSPECTION/W/O RELEASE

8.0 QC21





Job Completion



107-105/18 WS7.07-18

		i.						
art Ae	rospace Ltd							
<i>I</i> /O:			WORK ORDER CH	HANGES				
DATE	STEP	PROCEDU	RE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			·					
					·			

Part No:	PAR #:	Faul	t Category:	NCR: Ye	s No	DO	QA:	Date: _	
				QA	: N/C	Clos	ed:	Date: _	

NCR:		1	WORK	K ORDER NON-CONFORMANCE (NCR)							
DATE STEP		Description of NC			Corrective Action Section B	Verification	Approval	Approval			
		Section A	Init Chief		Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		

NOTE: Date & initial all entries